

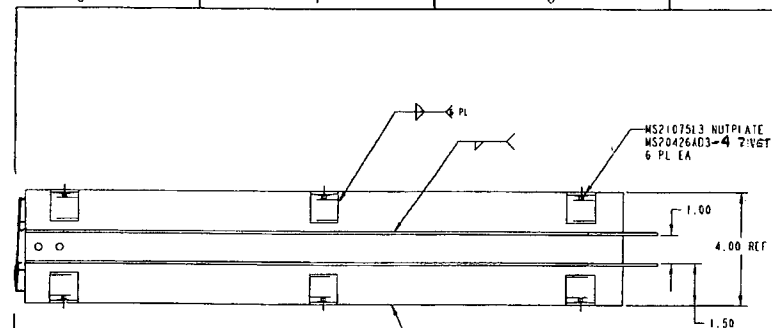
RELEASED  
# 46 41.20

W/6702  
28702

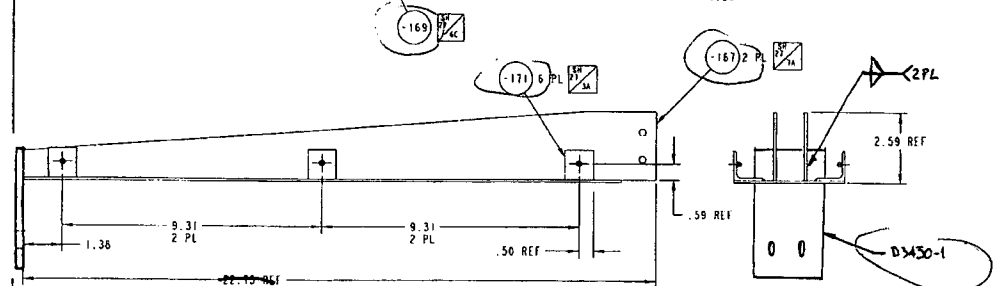
INSTALL  
AFTER PAINT

8 7 6 5 4 3 2

D



C



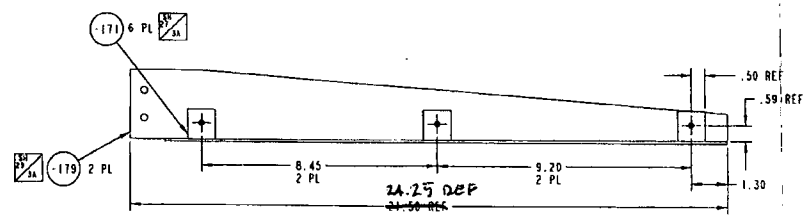
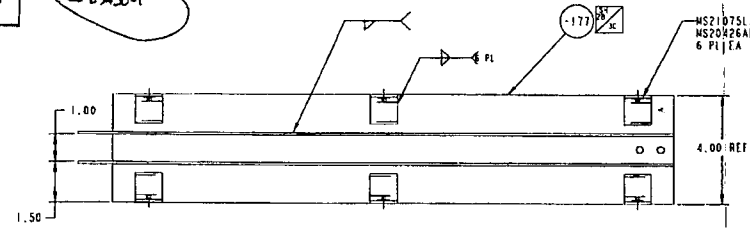
B

(2) -75 UPPER BLADE SUPPORT ASSEMBLY  
SCALE 0.500

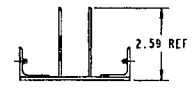
x1

w/6702  
28702  
2/6/70 paint

A



(2) -79 LOWER BLADE SUPPORT ASSEMBLY  
SCALE 0.500



8 7 6 5 4 3 2

PREMIER AVIATION, INC.  
3001 Aviation Parkway, Grand Prairie, Texas 75050

DATE	01/05/88	REV.	1
CODE	10401	QTY.	45
QTY.	867-43001	REV.	1
SCALE	1:1	SHEET	11 of 45

ORIGINAL

Date: Monday, 21/04/2008 2:24:16 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38702

Part Number: PB674300175

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/04/29 (+1)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

XX

ID & STK

8/4/29

SP

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/30

Job Completion



MF 08-04-30

Date: Monday, 21/04/2008 2:24:16 PM  
User: Linda Lacelle

## Process Sheet

30 min

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38702

Part Number: PB674300175

Job Number:



29/04/2008  
S..9 10.50  
#1 318-9 F  
#2 3674300175  
#3 38702 F  
#4 38702 F

Seq. #:

Machine Or Operation:

Description :

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

ACID ETCH AND ALODINE PER QSI005

N/A u

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

POWDER COAT GREEN SANDTEX  
PER QSI 005

m/023/6

FL 08/04/29 (1)

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-01-29

(X)

11.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

DRILL & COUNTERSINK HOLES  
INSTALL NUTPLATES  
PER DWRG B67-43001 REV.B1

08/04/23

(5)

PFO  
Pruis  
Page

12.0

MS21075L3

Nutplate



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)  
Nutplate

M/07279

08/04/23

13.0

MS20426AD34

RIVET








Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)  
RIVET

M/05978

08/04/23

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

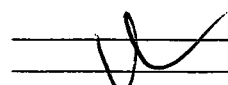
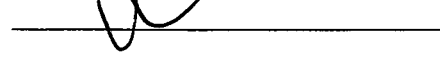













Part No: PB67-43001-75 PAR #: N/A Fault Category: Prod / FAB ASS <sup>met #5001</sup> NCR: Yes No DQA: D Date: 08/04/30  
 QA: N/C Closed: D Date: 08/04/30

NCR: <u>38702</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/04/23	#11	hole's drill cracked. found when the nut bolts were twisted on the part. R.C: Improper drilling technique.		Scrap + no replace action	 08/04/23	 08/04/23		 08/04/23

NOTE: Date & initial all entries

Date: Monday, 21/04/2008 2:24:16 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: PB67-43001
Job Number	: 38702		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: PB674300175
This Issue	: 21/04/2008 S.O. No. :	Drawing Number	: PB6743001175
Prsht Rev.	: NC	Project Number	:
First Issue	: 21/04/2008 Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 28/04/2008 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001169	Long Support Plate	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Long Support Plate <i>B 38704</i> <i>PL 08.04.23</i> 1			
2.0	PB6743001171	Mounting Plate	
			
Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s) Mounting Plate <i>B 38703</i> <i>PL 08.04.23</i> 1			
3.0	PB6743001167	Long Side Plate	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Long Side Plate <i>B 38705</i> <i>PL 08.04.23</i> 1			
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
			
Comment: LARGE FABRICATION RESOURCE 1 WELD PER DRWG B67-43001 REV.B1 <i>PL 08.04.23</i> 1			
5.0	QC9	VISUAL WELDING INSPECTION	
			
Comment: VISUAL WELDING INSPECTION <i>PL 08/04/23</i>			
6.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP <i>PL 08/04/23</i>			